

Work Order ID 141599-2

141599

Page 1

Friday, February 05, 2016 8:44:49 AM

Item ID: D4149-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Aft X-Tube Lug Ass'Y 5 5
 Start Date: 2/3/2016 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 2/3/2016 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: MJS Date: FEB 09 2016 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4149	C ✓								
100		0.00							
100									
Small Fab	Memo	0.03							
Small Fab	1- Assemble as per dwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: 5301	0.00							
120									
Packaging	Memo	0.00							
Packaging									

DAS
36
9-89

DAS
38
9-89
MAR 10 2016

DAS
6
9-89
MAR 11 2016

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141599

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Item ID: D4149-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft X-Tube Lug Ass'Y
Start Date: 2/3/2016 Start Qty: 8.00 ***g*** Cust Item ID:
Required Date: 2/3/2016 Req'd Qty: 8.00 ***g*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.01							
Quality Control									

16/1/14 *[Signature]*

MCS MAR 14 2016

Picklist Print

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Work Order ID: 141599

141599

Parent Item: D4149-041

D4149-041

Parent Item Name: Aft X-Tube Lug Ass'y

Start Date: 2/3/2016

Required Date: 2/3/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM
11.03.03 as per revC DD verf:JLM

IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			100	Each	1,029.000	4	16			
MS21043-3									**			16/02/17	36
Nut													0.80
				<u>Location</u>				<u>Loc Qty</u>					<u>Loc Code</u>
				FG				80					
					103691			80					
				FP001				11					
					m130673			11					
				GA				55					
					m130673			15					
					m131677			40					
				OVER007				400					
					m133990			400					
				ST302				328					
					m133577			328					
				ST304				106					
					m131340			106					
				ST308				49					
					m132551			40					
					m133031			9					

Picklist Print

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Work Order ID: 141599

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft X-Tube Lug Ass'y

Start Date: 2/3/2016

Required Date: 2/3/2016

Start Qty: 8.00

Required Qty: 8.00

MS21043-4

Purchased No

100 Each

998.0000

1 24

MS21043-4

Nut

16/02/19

DAS
36
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

262

m132803

262

ST32

696

m133769

696

24

D3910-1

Manufactured No

100 Each

0.0000

1 8

D3910-1

Crosstube Lug

16/02/19

DAS
36
9-89

D4091-1

Manufactured No

100 Each

86.0000

1 8

D4091-1

Mounting Lug

16/02/19

DAS
36
9-89

Location

Loc Qty

Loc Code

ST525

86

137035

86

8

D4149-1

Manufactured No

100 Each

29.0000

2 10

D4149-1

Crosstube Lug Plate, Aft

16/03/09

DAS
36
9-89

Location

Loc Qty

Loc Code

ST086

29

137250

1

139012

28

1

B141339
9K

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Work Order ID: 141599

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft X-Tube Lug Ass'y

Start Date: 2/3/2016

Required Date: 2/3/2016

Start Qty: 8.00

Required Qty: 8.00

D4149-3

Manufactured No

100

Each

10.0000

1

8

D4149-3

Spacer

Location

Loc Qty

Loc Code

ST090A

10

139568

10

D4149-5

Manufactured No

100

Each

12.0000

1

8

D4149-5

Eyebolt Stud

Location

Loc Qty

Loc Code

ST086

12

138911

12

AN3C12A

Purchased No

100

Each

96.0000

2

16

AN3C12A

Bolt

Location

Loc Qty

Loc Code

GA

15

M128727

15

OVER002

50

M133990

50

ST349

31

M128727

1

M133790

30

DAS
36
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16/02/18

DAS
36
9-89

16/02/19

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36
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16/02/19

16

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Work Order ID: 141599

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft X-Tube Lug Ass'Y

Start Date: 2/3/2016

Required Date: 2/3/2016

Start Qty: 8.00

Required Qty: 8.00

AN4C13A Purchased No

100 Each 180.0000 3 24

AN4C13A

BOLT

16/02/19 ^{DAS} 36 9-85

Location

Loc Qty

Loc Code

GA 54

m133483 54

over003 40

m134039 40

ST344 86

m133790 6

m133992 80

24

MS20615-4M18 Purchased No

100 Each 190.0000 3 24

MS20615-4M18

Rivet

16/02/19 ^{DAS} 36 9-85

Location

Loc Qty

Loc Code

GA 2

m123810 2

OVER007 150

m133790 100

m134134 50

ST306 38

m133990 38

12

12

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Work Order ID: 141599

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft X-Tube Lug Ass'Y

Start Date: 2/3/2016

Required Date: 2/3/2016

Start Qty: 8.00

Required Qty: 8.00

NAS1149C0332R

Purchased

No

100

Each

5,573.000

4

32

NAS1149C0332R

WASHER

16/03/09

DAS
36
9-89

Location

Loc Qty

Loc Code

FP001

2754

m132262

4

m132930

1004

m134073

1746

GA

76

m133284

76

ST266

2743

m133284

743

m134063

2000

32

NAS1149C0432R

Purchased

No

100

Each

1,875.000

6

48

NAS1149C0432R

WASHER

16/03/09

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

762

m125807

428

m133790

334

ST266

1113

m131467

67

m133577

246

m134073

800

48